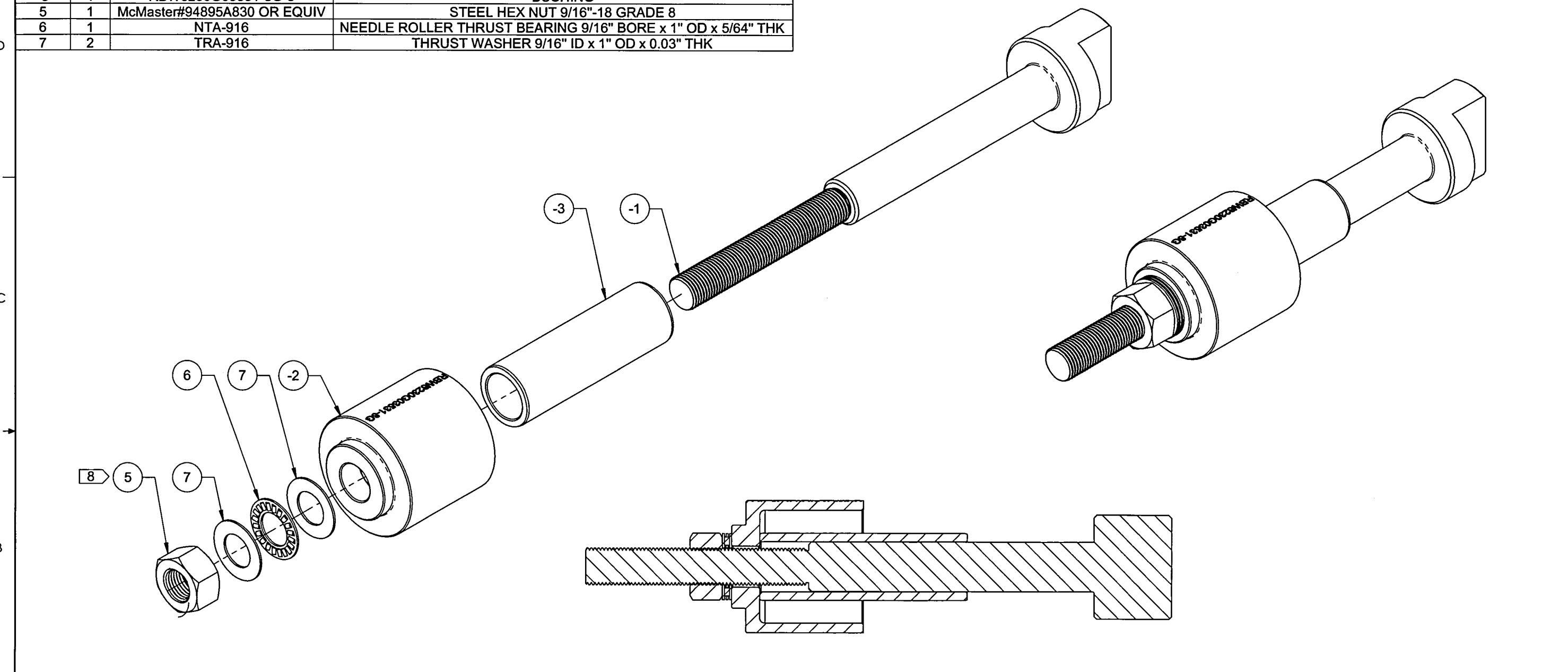


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6230G03531-8G-1	GUIDE
-2	1	RBW6230G03531-8G-2	REACTION
-3	1	RBW6230G03531-8G-3	BUSHING
5	1	McMaster#94895A830 OR EQUIV	STEEL HEX NUT 9/16"-18 GRADE 8
6	1	NTA-916	NEEDLE ROLLER THRUST BEARING 9/16" BORE x 1" OD x 5/64" THK
7	2	TRA-916	THRUST WASHER 9/16" ID x 1" OD x 0.03" THK



RBW6230G03531-8G M/R SCISSOR BUSHING INSTALLATION ASSY

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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1"
X.XX = +/- 0.01"
X.XXX = +/- 0.005"
X.XXXX = +/- 0.0005"
ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN, INSTALL ITEM 5 HAND TIGHT
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-574	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>M. Lee</i>		
MFG. APPR.	DP		
APPROVED	<i>M. Lee</i>	TOOL PART #	RBW6230G03531-8G
		REV. A	SHEET 1 OF 4
TITLE		M/R SCISSOR BUSHING INSTALLATION ASSY NTS	
DATE		6/25/2018	
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